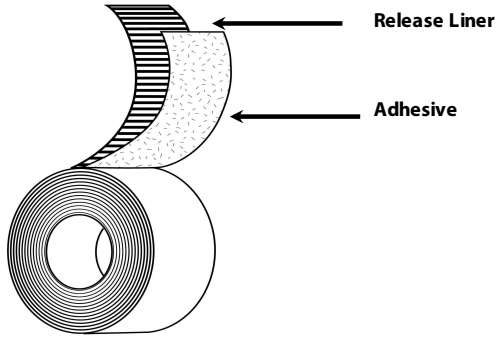


2253A

Transfer Adhesive



Adhesive: Acrylic (I605)

Liner: 80lb super-calendered, silicone release treated on both sides

Applications

- Laminating paper, felt, sponge rubber, foam, and plastic
- Assembly and fastening for computers, consumer electronics, appliances, and automotive components
- Mounting decorative trim and sound and vibration damping materials
- Gasket and weather stripping

Features

- Acrylic Adhesive
- 80lb Release Liner

Benefits

- High heat and humidity resistance
- Excellent performance over a wide temperature range
- Adheres well to foams and plastics including PE, TPO, ABS, and PP
- Non-fogging for automotive applications
- Easy to die-cut and convert

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	6.5 mils	0.165 mm	PSTC 133
Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	4.5 mils	0.114 mm	PSTC 133
Adhesion to Steel	55 oz/in	6.02 N/cm	PSTC 101 Mod
Shear Strength	168+ hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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